

# Ordering E-Z Burr Tools, Blades and Inserts

E-Z Burr Carbide and Micro Tools are ordered by using the tool number for the appropriate hole diameter, then adding a dash and the letter designating the insert style (R or B). Refer to the charts provided to determine the number of the particular tool you wish to order. For standard HSS tools, the suffix is a number (01 through 18), rather than a letter. It's important the part number is complete to ensure the proper blade or insert is installed in the tool. Part numbers are derived from tool style, hole diameter and blade or insert required. Refer to the blade configuration chart to determine the blade angles and cutting feature designated by the numeric suffix. Examples are provided below.

NOTE: E-Z Burr's tool numbers are broken down by decimals, e.g. .25 hole diameter = tool number 0250. Micro Series Cartridges, High-Speed Holders, and Carbide Holders are indicated by CAR, EZL and CRB respectively.

## How to Order a Micro Series CAR0615-R Cartridge

CAR0615-R = standard CAR cartridge + .061 arbor diameter + blade suffix -R for rear cutting only.

There are two cartridge styles:

B style cuts both front and rear indicated by the part number + B

R style cuts rear only and is indicated by the part number + R

Please refer to chart on page 11 to locate the cartridge for the requested hole size.

## How to Order a Carbide CRB0312-B Tool

CRB0312-B = standard CRB arbor + .312 arbor diameter + blade suffix -B for front and back cutting.

There are two insert styles:

B style cuts both front and rear indicated by the part number + B

R style cuts rear-only and is indicated by the part number + R

Please refer to charts on pages 16 to 17 to locate the arbor diameter for the requested hole size.

## How to Order Carbide Inserts

The carbide insert in the E-Z Burr C Series is available in two styles. The B style allows for both front and rear deburring, while the R style is for rear or backside deburring only. All inserts come standard with a positive rake and TiN coating.

Replacement inserts are ordered by calling out the appropriate insert series followed by the style. For example: A replacement insert to deburr the front and rear of a 3/8" hole would be C7AB.

For help with ordering or technical assistance, contact your local distributor or call E-Z Burr Tool Company at 800-783-2877.



### Insert Series Example

